

17.4.2017

We started to use Doruk ProMANAGE production planning, online production performance monitoring system in 2007, at the same time we started also implement TPM (Total Productive Management) System. After installing ProMANAGE, we started to be able easily analyse OEE loses especially. So ProMANAGE System has supported our TPM activities and lean 6 sigma projects. For example, since 2007 plant OEE has been improved 20%, toolchangeover times have been decreased 80%, number of breakdowns has been decreased 75%. By using ProMANAGE reports, we can easily determine bottleneck process. Online C/T histograms, online OEE monitoring, OEE reports are effective tools.

To install ProMANAGE System Project took two months approximately. The System is easy to install and implement. PDT panels are easy to use by operators. System has been developed continuously by Doruk Automation. For example their OSD/PDT equipment is very usefull to show online performance to operators on the shopfloor, it is easy and economic to install. This equipment supports visual plant activities, and support to increase operators' performances.



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